



15 Reardon Road - Medford, MA - 02155

Tel.: (781) 396-0070 - Fax: (781) 396-8890

[Sheet Metal](#)[Metal Roofing Colors](#)[Gutter Colors](#)[Gauge and Weight Chart](#)[Fabrication](#)

Metal Gauge Thickness & Weight Chart

For sheet metal products

Below you will find a chart for metal thicknesses and weights. Commonly used metals for manufacturing at our shop are:

Aluminum: 0.025", 0.032", 0.040", 0.050", 0.063", 0.080", 1/8" (0.125") and 1/4" (0.25").

Cold and hot rolled steel: 16 gauge, 14 gauge, 1/8" and 1/4".

Copper: 48 oz, 24 oz, 20 oz and 16 oz.

Galvanized steel: 24 gauge, 20 gauge, 18 gauge and 16 gauge.

Stainless steel: 26 gauge, 24 gauge, 20 gauge, 18 gauge, 16 gauge, 14 gauge, 1/8" and 1/4".

Kynar Galvalume (Steel) for metal roofing and gutters: 24 gauge.

Kynar Aluminum for metal roofing: 0.032" or 0.040".

Aluminum for gutters: 0.027" or 0.032" for seamless gutters and any other thickness for custom gutters.

Zinc: 0.7 mm, 0.8mm and 1.5 mm.

[Click here to download a pdf version of the gauge and weight chart for sheet metal](#)

Single chart made possible by using some approximate values

[REQUEST A QUOTE](#)

Special notes

1. Lighting and computer monitors may change the way custom colored metals look. You can always [request a color chart](#) to make sure you're getting the right color metal.
2. Different suppliers may call different colored metals by the same name. Please, let us know the correct color code when placing an order.
3. Not all metals may be available at all times, but we can most likely order what you need.
4. Different colors and gauges / thicknesses may also be available. Please take a look at the [gauge and weight chart page](#) or [contact us](#) for more information.
5. If the metal needed is not listed here, please [contact us](#) as we may be able to place an special order for you.